



PDHonline Course K145 (2 PDH)

Metal Forming Operations for the Process Engineer

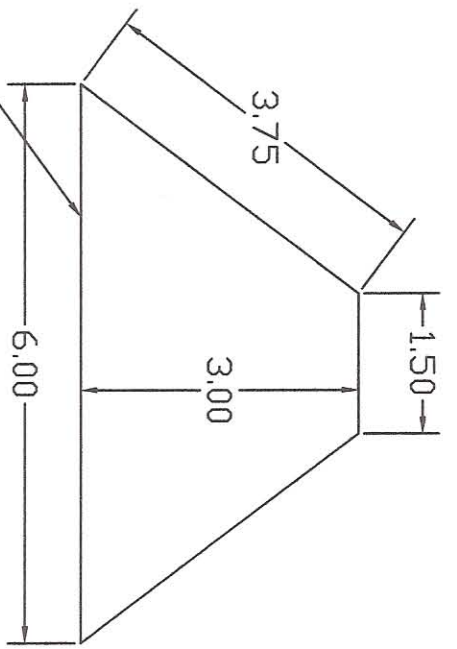
Instructor: John C. Huang, Ph.D, PE

2020

PDH Online | PDH Center

5272 Meadow Estates Drive
Fairfax, VA 22030-6658
Phone: 703-988-0088
www.PDHonline.com

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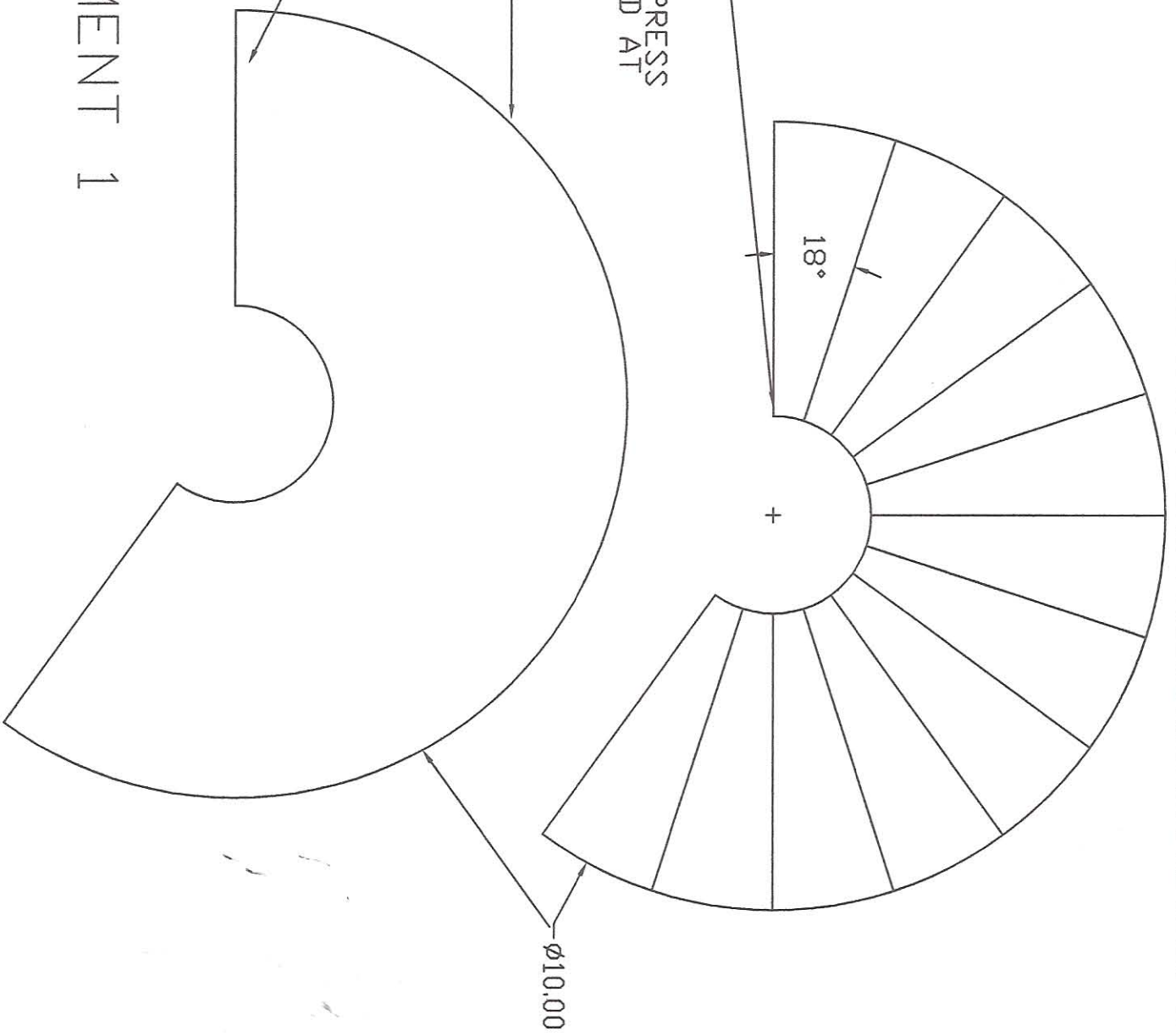


DESIRED CONICAL SHAPE

METAL SHAPE FOR USE WITH PRESS BREAK; MAKE ~30 DEGREE BEND AT EACH INTERNAL RADIUS LINE

METAL SHAPE FOR USE WITH PLATE ROLL

START THIS EDGE INTO ROLL GAP PARALLEL TO ROLL LENGTH



ATTACHMENT 1

METAL PATTERN FOR FRUSTUM OF A CONE